Rapid Road Repair®

PRODUCT NO. 1242

PRODUCT DESCRIPTION
QUIKRETE® Rapid Road Repair® is a fast-setting, rapid-hardening mortar designed to repair concrete highways, bridge decks, concrete parking lots and concrete floors.

PRODUCT USE
QUIKRETE® Rapid Road Repair® is made from specially blended cement with carefully graded aggregates to provide a permanent patch. It also contains AR glass fibers for improved flexural performance essential for applications of severe vibration as in the repair of bridge decks. An un-fibered version of this product is also available. QUIKRETE® Rapid Road Repair® can be used to replace sections of streets or highways, runways or taxiways of airports and other applications where quick return to usage is desired. Typically, traffic can be resumed 1 hour after set. QUIKRETE® Rapid Road Repair® is designed to exceed the requirements of ASTM C 928 Category R3 specifications for a high-performance repair material. This product may also be extended with up to 25 lb (11.3 kg) of gravel per 50 lb (22.6 kg) bag for repairs to roads and bridges at a minimum thickness of 2 in (50 mm).

SIZES
- 50 lb (22.6 kg) bags

YIELD
- A 50 lb (22.6 kg) bag of QUIKRETE® Rapid Road Repair® Mix will yield approximately 0.40 ft³ (11.3 L) at a mortar consistency

TECHNICAL DATA
APPLICABLE STANDARDS
- ASTM C33 Standard Specification for Concrete Aggregates
- ASTM C78 Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)
- ASTM C143 Standard Test Method for Slump of Hydraulic-Cement Concrete
- ASTM C666 Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
- ASTM C672 Standard Test Method for Scaling Resistance of Concrete Surfaces Exposed to Deicing Chemicals
- ASTM C882 Standard Test Method for Bond Strength of Epoxy-Resin Systems Used with Concrete by Slant Shear
- ASTM C928 Standard Specification for Packaged, Dry, Rapid-Hardening Cementitious Materials for Concrete
- ASTM C1202 Standard Test Method for Electrical Indication of Concrete’s Ability to Resist Chloride Ion Penetration
- ASTM C1583 Standard Test Method for Tensile Strength of Concrete Surfaces and the Bond Strength or Tensile Strength of Concrete Repair and Overlay Materials by Direct Tension (Pull-off Method)
- ICRI Guideline No. 310.2R Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair
- ACI 305R Guide to Hot Weather Concreting
- ACI 306R Guide to Cold Weather Concreting

PHYSICAL/CHEMICAL
Typical results obtained for QUIKRETE® Rapid Road Repair®, when tested in accordance with the referenced ASTM test methods, are shown in Table 1.

INSTALLATION
SURFACE PREPARATION
All surfaces should be clean and free of foreign substances including corrosion present on reinforcing steel. Remove all spalled areas and areas of unsound concrete. The appropriate personal protective equipment should be worn. The repair area should have a vertical edge of ½ in (13 mm) or more. Preparation work done on the repair area should be completed by high pressure water blast, breaker hammer, or other appropriate mechanical means to obtain an exposed aggregate surface. Refer to current ICRI Guideline 310.2R for additional surface preparation information. Saturate repair area with clean water before patching to ensure SSD condition. No standing water should be left in the repair area.

MIXING
WEAR IMPERVIOUS GLOVES, such as nitrile when handling product. Mechanically mix QUIKRETE® Rapid Road Repair® for 4 to 5 minutes using a standard concrete or mortar mixer. Use approximately 3 quarts...
(2.8 L) of clean potable water per 50 lb (22.6 kg) bag of QUIKRETE® Rapid Road Repair®. Adjust water, if needed, to achieve a place-able consistency. Exceeding an ASTM C1437 flow of 120% is not recommended. This may cause a reduction in performance of the product. After QUIKRETE® Rapid Road Repair® has been compacted and spread to completely fill the forms without air pockets, screed the surface and then apply a trowel or broom finish as desired.

CURING
No special curing methods are required. QUIKRETE® Rapid Road Repair® is often placed in service within a few hours after it sets, so conventional moist curing methods may not be practical. Curing compounds such as QUIKRETE® Acrylic Concrete Cure and Seal (#8730) provide the easiest and most convenient method of curing. Curing compounds should be applied via appropriate methods, once final set has been reached.

The application of epoxy coatings over QUIKRETE® Rapid Road Repair® may be done in as little as 6 hours. Consult with the epoxy coating manufacturer for their recommendations. Test a small area to evaluate epoxy performance and adhesion prior to applying full-scale.

PRECAUTIONS
• Mix no more than can be used in 15 minutes.
• Follow ACI 305R when using product in hot weather. An example of an additional step would be using cold water when mixing in extremely hot weather.
• Follow ACI 306R when using product in cold weather. Examples of additional steps would be using hot water when mixing in severely cold weather and using plastic sheeting and insulation blankets if temperatures are expected to fall below 32 °F (0 °C).
• For best results, do not overwork the material.

### TABLE 1 TYPICAL PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow, ASTM C1437</td>
<td>≥ 100%</td>
</tr>
<tr>
<td>Compressive Strength, ASTM C109 (Modified)</td>
<td></td>
</tr>
<tr>
<td>Age</td>
<td></td>
</tr>
<tr>
<td>1.5 hours</td>
<td>3000 (20.6)</td>
</tr>
<tr>
<td>3 hours</td>
<td>3500 (24.1)</td>
</tr>
<tr>
<td>24 hours</td>
<td>5500 (37.9)</td>
</tr>
<tr>
<td>7 days</td>
<td>7000 (48.2)</td>
</tr>
<tr>
<td>28 days</td>
<td>8000 (55.1)</td>
</tr>
<tr>
<td>Setting Time, ASTM C191</td>
<td></td>
</tr>
<tr>
<td>Initial</td>
<td>15 to 25 minutes</td>
</tr>
<tr>
<td>Final</td>
<td>25 to 45 minutes</td>
</tr>
<tr>
<td>Length Change, ASTM C157</td>
<td></td>
</tr>
<tr>
<td>Age</td>
<td></td>
</tr>
<tr>
<td>28 days, air</td>
<td>≥ -0.04%</td>
</tr>
<tr>
<td>28 days, water</td>
<td>≤ 0.04%</td>
</tr>
<tr>
<td>Slant Shear Bond Strength, ASTM C882</td>
<td></td>
</tr>
<tr>
<td>Age</td>
<td></td>
</tr>
<tr>
<td>24 hours</td>
<td>2000 (13.7)</td>
</tr>
<tr>
<td>7 days</td>
<td>2500 (17.2)</td>
</tr>
<tr>
<td>Freeze Thaw Resistance, ASTM C666</td>
<td></td>
</tr>
<tr>
<td>After 300 cycles</td>
<td>≥ 95% Durability Factor</td>
</tr>
<tr>
<td>Scaling Resistance after 25 Cycles, ASTM C672</td>
<td></td>
</tr>
<tr>
<td>Scaled Material</td>
<td>lb/ft² (kg/m²)</td>
</tr>
<tr>
<td>Tensile Strength by Direct Tension (Pull Off Method), ASTM C1583</td>
<td></td>
</tr>
<tr>
<td>Age</td>
<td></td>
</tr>
<tr>
<td>28 days</td>
<td>≥ 200 (1.3)</td>
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<tr>
<td>Rapid Chloride Ion Penetration, ASTM C1202</td>
<td></td>
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<tr>
<td>Age</td>
<td></td>
</tr>
<tr>
<td>28 days</td>
<td>≤ 1000</td>
</tr>
<tr>
<td>Flexural Strength, ASTM C78</td>
<td></td>
</tr>
<tr>
<td>Age</td>
<td></td>
</tr>
<tr>
<td>1 day</td>
<td>800 (5.5)</td>
</tr>
<tr>
<td>28 day</td>
<td>1000 (6.8)</td>
</tr>
</tbody>
</table>

### WARRANTY
NOTICE: Obtain the applicable LIMITED WARRANTY at www.quikrete.com/product-warranty or send a written request to The Quikrete Companies, LLC, Five Concourse Parkway, Atlanta, GA 30328, USA. Manufactured by or under the authority of The Quikrete Companies, LLC. © 2020 Quikrete International, Inc.

* Refer to www.quikrete.com for the most current technical data and SDS

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