**FOAM COATING**

PRODUCT NO. 1219-81, -82

**PRODUCT DESCRIPTION**

QUIKRETE® Foam Coating is a polymer-modified, fiber-reinforced Portland cement based rigid coating for use over rigid insulation panels, foam shapes, and insulated concrete form systems.

**PRODUCT USE**

QUIKRETE® Foam Coating is designed for use as a rigid coating for polystyrene wall forms and rigid insulation panels, as well as in the construction of fence partitions. It is also used to damp proof, strengthen and decorate fence partitions built with foam panels. It is applicable for both exterior and interior use, above or below-grade. The one-coat application provides both structural strength and textured finish. Use of Foam Coating improves air, water, and sound control properties. A variety of accents and finishes can be achieved with QUIKRETE® Foam Coating. QUIKRETE® Foam Coating is available in gray (#1219-81) and white (#1219-82).

**SIZES**

- QUIKRETE® Foam Coating - 50 lb (22.7 kg) bags

**YIELD**

- Each 50 lb (22.7 kg) bag of QUIKRETE® Foam Coating will cover approximately 25 sq. ft. (2.3 m²) at 1/4" (6 mm) thickness.

**TECHNICAL DATA**

**APPLICABLE STANDARDS**

American Society for Testing & Materials (ASTM)

**PHYSICAL PROPERTIES**

Typical results obtained with QUIKRETE® Foam Coating when tested in accordance with applicable ASTM standards are shown in Table 1.

**TABLE 1 TYPICAL PHYSICAL PROPERTIES**

<table>
<thead>
<tr>
<th></th>
<th>Flexural strength, ASTM C348</th>
<th>Compressive strength, ASTM C109</th>
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<tbody>
<tr>
<td>1 day</td>
<td>350 psi (2.4 MPa)</td>
<td>750 psi (5.2 MPa)</td>
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<tr>
<td>7 day</td>
<td>550 psi (3.8 MPa)</td>
<td>1250 psi (8.6 MPa)</td>
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<tr>
<td>28 day</td>
<td>1250 psi (8.6 MPa)</td>
<td>2500 psi (17.2 MPa)</td>
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<td></td>
<td></td>
<td>3500 psi (24.1 MPa)</td>
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</tbody>
</table>

**INSTALLATION**

**MIXING**

Machine mixing is recommended. Mix 1 – 1.25 gal (3.8 – 4.7 L) of clean water with each 50 lb (22.7 kg) bag of Foam Coating. Place the water in the mixer and add the Foam Coating to the water. Adjust water as necessary to achieve desired consistency. Mix no more than three minutes on low speed to avoid degrading the fibers.

**APPLICATION**

QUIKRETE® Foam Coating must be applied to polystyrene foam panels at a minimum of 1/4" (6 mm) thickness. It can be applied by trowel or sprayer. A 1-coat application is all that is required as long as the surface texture is accomplished before Foam Coating attains its initial set. Foam Coating is designed for use over polystyrene foam panels. If extruded foam panels are used instead, the exposed side must be roughened with a coarse sand paper before applying Foam Coating.

**CURING**

QUIKRETE® Foam Coating walls must be fog cured for at least 24 hours after final set is achieved. This is essential to assure proper hydration of the surface application.

**FINISHING**

QUIKRETE® Foam Coating surfaces can be given attractive texture finishes by using suitable spray equipment or with ordinary mason's or plasterer's tools. Surface textures from a very smooth finish to very deep relief stucco can be achieved. It is further possible to provide accent panels to simulate exposed aggregate or to provide a simulated brick wall appearance. When using QUIKRETE® Liquid Stucco to achieve the finished texture and color over Foam Coating, the thickness of Foam Coating application can be reduced to 3/16" (5 mm).
**PRECAUTIONS**
Do not apply when weather is forecast to be above 100°F (38°C) or below 40°F (4°C) within 24 hours without following required hot and cold weather precautions. Only clean water should be added to QUIKRETE® Foam Coating.

**WARRANTY**
The QUIKRETE® Companies warrant this product to be of merchantable quality when used or applied in accordance with the instructions herein. The product is not warranted as suitable for any purpose or use other than the general purpose for which it is intended. Liability under this warranty is limited to the replacement of its product (as purchased) found to be defective, or at the shipping companies’ option, to refund the purchase price. In the event of a claim under this warranty, notice must be given to The QUIKRETE® Companies in writing. This limited warranty is issued and accepted in lieu of all other express warranties and expressly excludes liability for consequential damages.

The QUIKRETE® Companies
One Securities Centre
3490 Piedmont Rd., NE, Suite 1300, Atlanta, GA 30305
(404) 634-9100 • Fax: (404) 842-1425

* Refer to www.quikrete.com for the most current technical data, MSDS, and guide specifications