After more than 85 years in service, the Pennsylvania Department of Correction replaced Graterford Prison in Skippack Township with a new State Correctional Institution (SCI) comprised of two facilities, Phoenix East and Phoenix West. The $400 million SCI, which will house approximately 4,000 inmates including capital offenders on death row, was constructed using QUIKRETE® Mason Mix Type S Mortar in three colors and QUIKRETE® Core-Fill Grout Fine to lay more than 200,000 square-feet of block. To accommodate the large job site, more than 10 silo systems were strategic placed to deliver the mortar and grout from 3,000 lb. bulk bags in a time and cost efficient manner.

QUIKRETE® Mortar is a high strength commercial grade dry pre-blended mixture of sand and cements specially selected for masonry applications. It meets N, S, M requirements as specified in ASTM C270 and pigments may be added to match any existing or new construction.

QUIKRETE® Core-Fill Grout is a properly proportioned mixture of Portland cement, graded sand, and other ingredients designed to provide a flowable grout requiring only the addition of water. It’s available in coarse or fine versions.

**GENERAL CONTRACTOR:** The Walsh Group  
**MASONRY CONTRACTOR:** Connelly Construction Corporation

**QUIKRETE® PRODUCTS:**  
- 80 lb QUIKRETE® Type S Mortar:  
  900 bulk bags  
- 80 lb QUIKRETE® Core-Fill Grout Fine:  
  1,200 bags

**PROJECT START DATE:**  
July 2013  
**PROJECT COMPLETION DATE:**  
May 2015