PRODUCT DESCRIPTION
QUIKRETE® Scratch and Brown Base Coat Stucco is a Portland cement-based stucco designed to be used as the scratch and/or brown coat in a 3-coat stucco application, or the first coat in a 2-coat application.

PRODUCT USE
QUIKRETE® Scratch and Brown Base Coat Stucco is manufactured as a complete product requiring only the addition of water. This product contains special additives which prevent premature loss of mixing water, increase workability and allow the stucco to develop water repellent properties as it cures. The water repellency prevents excessive absorption and diffusion of water through masonry units, reducing the likelihood of efflorescence.

SIZES
• QUIKRETE® Scratch and Brown Base Coat Stucco - 80 lb (36.3 kg) bags

YIELD
• Each 80 lb (36.3 kg) bag of QUIKRETE® Scratch and Brown Base Coat Stucco will yield approximately 0.75 cu ft (21 L) of mixed plaster.

TECHNICAL DATA
APPLICABLE STANDARDS

PHYSICAL/CHEMICAL PROPERTIES
QUIKRETE® Scratch and Brown Base Coat Stucco meets ASTM C926 requirements for Portland cement-based plaster.

INSTALLATION
SURFACE PREPARATION
Prepare all forms, inserts and knockouts with a light application of form-release agent. Support forms in such a fashion that they may remain undisturbed for 18 or more hours after pouring. Be certain to clean any debris or dust from the mold surfaces prior to pouring.

MIXING
• Blend approximately 6 quarts (5.7 L) of water per 80 lb (36.3 kg) bag
• Place the water in the mixer, then slowly add the QUIKRETE® Scratch and Brown Base Coat Stucco
• Mix for 3 - 5 minutes, or until a trowelable consistency is achieved
• Add additional amounts of water if necessary

APPLICATION
QUIKRETE® Scratch and Brown Base Coat Stucco is intended for use over galvanized expanded metal lath or solid bases such as masonry, cast-in-place or pre-cast concrete. Installation over these surfaces shall be in accordance with ASTM C926 and local building codes.

QUIKRETE® Scratch and Brown Base Coat Stucco may be applied with a trowel or sprayer according to typical stucco techniques.
• Mix only as much QUIKRETE® Scratch and Brown Base Coat Stucco as can be applied in 1 hour. Variation in water addition will affect color uniformity.
• Do not apply additional water during application. Proper rewetting of base coats and finish treatment will eliminate the need for additional water. Avoid overlapping fresh stucco over previously dried areas as this will result in a lack of color uniformity.

CURING
Provide sufficient moisture to permit continuous hydration of the cementitious materials and minimize cracking. The most effective procedure and frequency will depend on climate and job conditions. Under normal conditions, moist curing is accomplished by applying a fine fog spray of water generally twice daily in the morning and evening. Care must be exercised to avoid erosion damage to plaster surfaces. This procedure should be repeated for several days following stucco application. During hot and dry conditions, additional precautions may be necessary, including more frequent misting or the erection of barriers to deflect sunlight and wind.
Note - QUIKRETE® Finish Coat Stucco (#1201) can be applied over QUIKRETE® Scratch and Brown Base Coat Stucco in accordance with ASTM C926 and local building codes.

**PRECAUTIONS**
Do not apply when temperatures are expected to fall below 40°F (4 °C) within a 24 hour period.

**WARRANTY**
NOTICE: Obtain the applicable LIMITED WARRANTY at www.quikrete.com/product-warranty or send a written request to The Quikrete Companies, LLC, Five Concourse Parkway, Atlanta, GA 30328, USA. Manufactured under the authority of The Quikrete Companies, LLC. © 2018 Quikrete International, Inc.

* Refer to www.quikrete.com for the most current technical data, SDS, and guide specifications